

DECLARATION OF COMPLIANCE

Date of Issue: 5th, Mar 2023

Product: Laminated Aluminium Foil Spout Pouch

Material: PET-AL-PA-PE (12u--7u-15u-80μ)

Storage Conditions: 18-25°C and 60% RH. Recommend used within 24 month since being made.

Environment & Recycling: According to local regulations for mixed plastics

We declare that the above named product and all the individual components, layers and materials fulfill the following Regulations, and is accordingly suitable for use as direct food contact packaging:

In compliance

with the following EU legislation:

BfR Recommendations on Food Contact Materials
EU-Framework Regulation 1935/2004, including amendments.
Regulation (EC) no. 10/2011 (Food Contact Materials), including amendments.
Regulation (EC) no.2023/2006 (GMP)
Commission Directive 2002/72/EC
Commission Directive 2004/1/EC
Commission Directive 2004/19/EC
Commission Directive 2005/79/EC
Commission Directive 2007/19/EC
Regulation (EC) No. 975/2009 amending Directive 2002/72/EC relating to plastic materials and articles intended to come into contact with foodstuffs

Specification of the intended use or limitations:

Type(s) of food intended to come into contact with the material: Dry Foods, Liquid Foods.

Type(s) of food NOT intended to come into contact with the material: Strongly acidic food and Strongly alkaline food (PH<5 or PH> 9)

Duration and temperature of treatment and storage while in contact with the food: 24 months in room temperature.

Manufacturing:

The production process and premises are managed according to the following standards:

European Commission Regulation NO.10/2011 and Regulation 1935/2004 on Overall Migration

BRC/IOP Global Food Packaging Standard

Regulation (EC) no. 2023/2006 (GMP), including amendments.

The test items of the samples comply with the requirements stated in Regulation (EC) No 1935/2004 of the European Parliament on materials and articles intended to come into contact with food, and Commission Regulation (EU) No 10/2011 on plastic materials and articles intended to come into contact with food.

Description of Monomers / Additives	PM Ref. No.	CAS Ref.	SML (mg/kg)
BPA	---	1980/5/7	0 mg/kg
PAA	---	9003/1/4	0 mg/kg

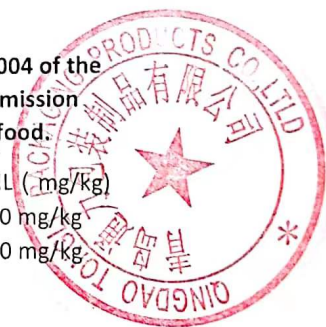
Global Migration:

Limits and testing procedures in accordance with (EU)10/2011

(Germany: Measurements according to § 64 LFGB, part B 80.30 1, 2, 3 (EC)).

The migration limits (10 mg/dm²) are in compliance under the following conditions:

Simulant	Food Type/Food Contact Conditions	Test Conditions	Overall Migration (mg/dm ³)	Overall Migration Limit(mg/dm ²)
A Ethanol 10%	Distilled water	10days at 40C	<1	10
B Acetic Acid 3%	3% Acetic Acid(W/V) Aqueous Solution	10days at 40C	<1	10
C 10% Ethanol	10% Ethanol(V/V) Aqueous Solution	10days at 40C	<1	10
D Fatty Food	Fatty Food Simulant	10days at 40C	<1	10



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E Oil	Rectified Olive Oil	10days at 40C	<1	10
E: poly(2,6-diphenyl-p-phenyleneoxide)	Dry Foods >24Hrs, ≤40°C	10days at 40C	<1	10
F: poly(2,6-diphenyl-p-phenyleneoxide)	Liquid Foods >48Hrs, ≤100°C	10days at 40C	<1	10

Microbiological Contamination:This product(s) is free from pathogenic bacteria, other bacteria and molds (50CFU/100cm²)

Heavy Metals:Heavy metal presence is in accordance with 94/62/EC (including revision 2004/12/EC & 2005/20/EC),the total maximum concentration ≤100ppm

Traceability:Traceability of the product is ensured according to Regulation (EC) No 1935/2004 via the date of production on the cartons.

The user of the PET-AL- PA -PE Laminated Alumium Foil Spout Pouch in intended for contact with food is responsible for informing the company in writing of any restrictions due to the characteristics of ingredients(presence of additives and flavourings) of the food product to be transported.

This declaration will be updated in the event of changes in formulations of the material or if the legislative references are modified and updated so as to require a new check for compliance.

Validity:

We are committed to ensuring that our products and process reflect any changes in the relevant laws and regulations.

This document is valid for a period of 3 years from the date of issue (omitting relevant changes to product, process or regulations)

The Directives 82/711/EEC and 85/572/EEC provide a guideline for the selection of test conditions to be used for various food products. According to that and under consideration of the food contact conditions stated, the product complies with the stipulations of these Directives regarding the packaging of food products to be packed. The user shall verify himself that the product is suitable for the intended food to be packed beyond the stipulations of the Directives



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